INSTALLATION INSTRUCTIONS 37141 (1-2-3-4) SIDE BAR JEEP WRANGLER 97-06 / JEEP UNLIMITED 05-06

Parts List:

(1) Hardware kit including:

QTY

- (4) 1/2" x 2" Hex head bolt
- (1) Sidebar set (Left & Right)
- (8) 1/2" x 1" Hex head bolt
- (1) Rear Mounting brackets set
- (12) 1/2" Flat washer
- (1) Front Mounting brackets set
- (12) 1/2" Lock washer

(4) Mount plate

Tools requiered:

3/4" Socket Ratchet

3/4" Wrench

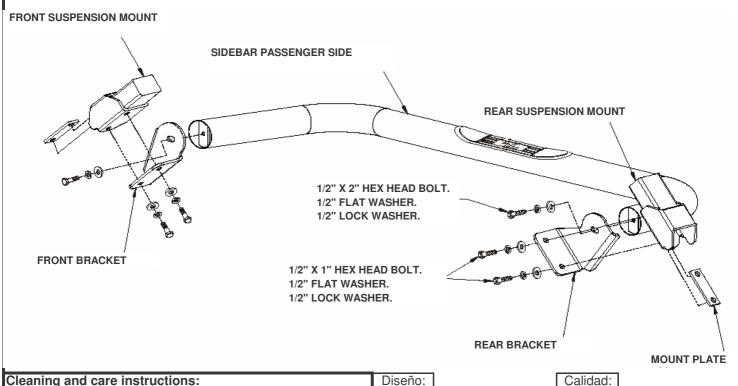
Instructions: Aproximated installation time: 30 min.

- 1. Read and understand instructions completely before beginning installation.
- 2. Sidebar set consist of a driver and passenger side.

NOTE: Wrangler sport models must have factory step pad removed for installation.

- 3. Attach side bar to brackets using 1/2" x 2" hex head bolt fasteners as shown.Leave loose.
- 4. Place threaded mount plates through underside of suspension so that the holes line up as shown. Attach brackets to mount plates using 1/2" x 1" hex head bolt fasteners as shown. SEE FIGURE. Make sure side bar is properly aligned whit vehicle body.
- 5. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- 6. You may need to periodically re-tighten the bolts.

Assembly Diagram:



Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or

wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

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